



**Note: Bearing Adjustment.**

Take-up on adjusting nut while rotating roller until free rotation with no appreciable end play is obtained - then lock.

Item	Part Number	Description	Kit	Quantity
00	5002358	Drum Roller Assembly, Complete		
00	5022972	Drum Roller Assembly, with Felts and Spacers		
00	5022972S	Drum Roller Assembly, with Bearings and Seals only		
*	5002358AK	Drum Roller Complete, less Bracket		
00	5024620	Roller Shim		as needed
00	5002358BK	Bearing Kit (includes item #2, #3, #7, #8, #12)		
00	5002358CK	Drum Roller Assembly, less Bracket and Roller		
00	5002358SK	Drum Roller Shaft Kit		
01	5022900	Drum Roller	*	1
02	1300138	Cup Bearing	*	2
03	1300139	Cone Bearing	*	2
04	5021193	Roller Key	*	1
05	1030670	Shaft Lock Nut	*	1
06	1050371	Shaft Lock Washer	*	1
07	1050372	Retaining Ring	*	4
08	1690156	Felt Seal	*	2
09	5021192	Spacer	*	2
10	5021191	Roller Shaft-7 1/2" overall length	*	1
11	1690005	Grease Fitting	*	1
12	1690157	Grease Seal	*	2
13	5022847	Roller Bracket		1